

Date: Tuesday, 4/4/2006 8:37:23 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 81 DEG TAB
Job Number : 26480	
Estimate Number : 12158	
P.O. Number : N/A	Part Number : D34797
This Issue : 4/4/2006 S.O. No. : N/A	Drawing Number : D3479 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 26291	Material : N/A
Written By : <u>See comment below</u>	Due Date : 4/11/2006
Checked & Approved By : <u>SEE ABOVE USER & DATE</u>	Qty: <u>8</u> Um: Each
Comment : Est Rev:A New Issue 06-02-02 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S26GA	304/316 0.018 SHEET
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Comment: Qty.: 0.0025 sf(s)/Unit Total : 0.0050 sf(s)

Pick:

304/316 0.018 SHEET

(M304S26GA)

Batch: K19704

BOG 04 03

(8)

2.0	SHEAR	SHEAR
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**Comment:** SHEAR

Cut Flat pattern .500" X .700" as per Dwg D3479

BOG 04 03

(8)

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1-Debur

BOG 04 03

(8)

4.0	BRAKE NC	NC BRAKE
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**Comment:** NC BRAKE

1-Form as per Dwg D3479

BOG 04 03

(8)

5.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

SP 06/04/03

(8)

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Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

06.0403(8)

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

06/04/05 (8)

Job Completion



u 06.0405